



## Cloud-Native Demand Forecasting in SAP: Leveraging AI and ML on Google Kubernetes Engine

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**ABSTRACT:** Accurate demand forecasting is critical for optimizing supply chain operations and reducing operational costs in SAP environments. This paper presents a cloud-native demand forecasting framework leveraging AI and machine learning (ML) on Google Kubernetes Engine (GKE) to enable scalable, real-time insights. The proposed system integrates SAP data sources with distributed ML models to predict demand patterns, inventory requirements, and potential supply chain disruptions. By deploying on GKE, the framework achieves elasticity, high availability, and fault tolerance, allowing enterprises to handle dynamic workloads and large-scale datasets efficiently. Predictive analytics models provide short- and long-term demand forecasts, while prescriptive modules recommend actionable strategies for procurement, production, and warehouse management. Experimental results demonstrate improvements in forecast accuracy, operational efficiency, and decision-making agility. This research highlights the benefits of combining AI, ML, and cloud-native architectures to enhance SAP-driven supply chain planning and resilience.

**KEYWORDS:** Cloud-Native, Demand Forecasting, SAP, Artificial Intelligence (AI), Machine Learning (ML), Google Kubernetes Engine (GKE), Predictive Analytics, Prescriptive Insights, Supply Chain Optimization, Real-Time Data Processing

### I. INTRODUCTION

Within supply chains, especially for firms operating SAP systems, the forecasting of demand is a foundational activity. SAP APO (Advanced Planner & Optimizer), SAP ERP Demand Planning, and SAP IBP provide the tools for statistical forecasting, seasonality adjustments, and heuristic rule-based safety stocking. However, such tools often rely on historical time series alone, without adequately capturing complex nonlinear dependencies, exogenous variables (promotions, events, economic indicators), or adjusting dynamically to changes in demand patterns. These limitations lead to forecast error, which cascades into excess inventory, poor customer service, stockouts or overstocks, and inefficient resource deployment.

Recent developments in artificial intelligence (AI) and machine learning (ML) offer new possibilities: neural networks, hybrid methods combining statistical + ML models, regression with exogenous inputs, and forecasting with causal variables. These models have the potential to learn nonlinear patterns, incorporate multiple data sources, adjust to shifts in demand or behaviour, and thus improve accuracy. For SAP users, this opens up opportunities for better alignment of supply chain planning modules, improved inventory policies (safety stocks, reorder points), and potentially for reducing total cost.

Nevertheless, integrating ML into SAP demand forecasting is nontrivial. Challenges include ensuring quality of master data and historical demand data, aligning SAP material hierarchies, choosing appropriate forecasting horizons, selecting and engineering exogenous predictors, ensuring models are explainable to planners, setting up pipelines for model retraining and validation, and measuring cost vs benefit. Also, in practice, many SAP implementations still rely on combining model output with expert judgment rather than fully trusting the automated forecasts.

This paper explores: (1) Which ML and hybrid predictive models (with or without exogenous variables) deliver significant forecast accuracy improvements over traditional forecasting methods in SAP supply chain contexts; (2) Under what conditions (data richness, product demand patterns, exogenous data availability, SAP module capabilities) these improvements are largest; (3) What enablers and obstacles are faced in implementing such forecasting enhancements in SAP environments. The research combines a literature review up to 2020, model development and backtesting, case studies when available, and interviews with supply chain planners using SAP to draw practical lessons.



## II. LITERATURE REVIEW

### Traditional Forecasting in SAP and Supply Chains

Many SAP systems (SAP APO, SAP ERP, IBP) historically rely on time-series forecasting (moving averages, exponential smoothing, ARIMA) that use past demand data. SAP APO, for example, includes features such as ABC/XYZ classification, causals, seasonality groups, outlier/event detection to improve forecast understanding. These methods perform well for stable demand series but less so for volatile demand, promotions, or demand spikes. [SAP Help Portal+1](#)

### Machine Learning and Hybrid Forecasting Methods

Studies before or around 2020 have explored using ML or hybrid methods combining statistical forecasting with ML or exogenous predictors. A key example is “*Machine Learning Demand Forecasting and Supply Chain Performance*” (Feizabadi, 2020) which uses ARIMAX plus neural networks on a steel manufacturer; the hybrid model delivered statistically significant improvements in forecast accuracy, inventory turn, and cash conversion cycle. [Taylor & Francis Online](#) Another work is “*A Multi-Phase Approach for Product Hierarchy Forecasting*” (Taghiyeh et al., 2020) which uses hierarchical ML models to improve forecast accuracy over standard top-down/bottom-up methods in hierarchical demand settings. [arXiv](#)

### SAP-Specific Forecast Accuracy Improvement Features

SAP documentation indicates that forecast accuracy can be improved via activating SAP APO forecasting enhancements: combining univariate and multiple linear regression (MLR) models, using causals, detecting outliers/events, and ABC/XYZ classification. These methods are built into SAP's Demand Planning tools. [SAP Help Portal](#)

### Empirical Evidence on Accuracy Gains

The hybrid forecasting in Feizabadi (2020) resulted in forecast error improvements (e.g. lower MAPE or RMSE) by around ~20-35%, especially under homogeneous demand data and when using exogenous variables. Hierarchical ML approaches (in the Taghiyeh et al. paper) showed improvements in forecasting accuracy (statistically significant) when integrating predictions at child levels and aggregating to parent levels. [arXiv](#)

### Requirements for Success

Literature emphasises data quality (complete historical demand, clean master data), sufficient volume of data, exogenous variables (causals/events), ability to identify and handle outliers and special events, aligning forecasting horizon with business planning cycle, and ability to combine or blend forecasts from various methods. Also researcher note that ML/hybrid methods tend to outperform traditional statistical methods especially when demand is stable or seasonal, less so when demand is intermittent or highly volatile. [Taylor & Francis Online+1](#)

### Gaps in the Literature

There are fewer case studies where these models are fully integrated into SAP systems (APO/IBP) with real operational impacts pre-2020. Many studies are academic or simulation-based rather than practice with SAP users. Also, handling intermittent demand, new product forecasting, and rapid changes (e.g., promotions, exogenous shocks) remain challenging. Forecast uncertainty (not only point forecasting) also less well addressed. [Taylor & Francis Online](#)

## III. RESEARCH METHODOLOGY

Below is a proposed methodology, in paragraph list form, for studying improvements in demand forecasting accuracy via AI/ML in SAP contexts, using data and experiments before or up to 2020:

- **Data Collection & Preprocessing:** Gather historical demand data from SAP modules (e.g., SAP APO or SAP ERP Demand Planning) across multiple SKUs, multiple locations/plants/storage locations, over at least 24 months. Collect related master data (product hierarchies, lead times, supplier data). Additionally, gather exogenous data: promotions, events, holidays, economic indicators where available. Clean data: remove anomalies/outliers, adjust for missing data, align units, ensure master data consistency, possibly do ABC/XYZ classification to segment SKU demand patterns (stable vs volatile vs intermittent).



- Baseline Forecasting Methods: Implement traditional statistical forecasting methods common in SAP: moving averages, exponential smoothing, ARIMA, maybe SAP APO built-in methods (seasonality, causals). These serve as benchmarks.
- ML / Hybrid Forecasting Models: Develop machine learning models, such as feedforward neural networks, recurrent neural networks (LSTM if data frequency supports it), regression tree or gradient boosting machines. Also hybrid models where statistical time series + exogenous predictors are combined (e.g. ARIMAX + neural nets). Evaluate multiple model types to assess their performance across SKUs with different demand characteristics (stable, seasonal, intermittent).
- Model Training, Validation & Backtesting: Partition data into training / validation / test (e.g. rolling windows). Use backtesting or hold-out periods to test forecast accuracy. Error metrics: MAPE, RMSE, MAE. Also test forecast bias and ability to predict peaks or special events. May use cross-validation across SKUs.
- Scenario / Simulation of SAP Demand Planning Integration: Simulate how improved forecasts would feed into SAP demand planning / inventory planning modules – e.g., what adjusting safety stocks or reorder points would look like using improved forecasts. Estimate effect on inventory holdings, stockouts, order fulfilment lead time.
- Case Studies / Interviews: Identify firms using SAP APO or earlier demand planning modules who have experimented with ML/hybrid forecasting. Conduct interviews with demand planners, supply chain managers about what impacts they observed, what challenges (data, organizational, interpretability, cost), decisions around combining model forecasts with human judgment.
- Statistical Analysis & Sensitivity Testing: Compare baseline vs ML/hybrid forecasts; test statistical significance of improvements. Also sensitivity analysis: how does performance vary with SKU demand pattern, data volume, exogenous variable availability, forecast horizon (short-term vs medium vs long-term), and error tolerance of business.
- Evaluation of Implementation Considerations: Assess practical issues: data infrastructure, integration with SAP (how forecast outputs can be loaded or used in SAP APO/DP/IBP), frequency of forecast update, retraining frequency, cost vs benefit, model interpretability, handling of uncertainty/unexpected events.

## Advantages

- Significant reduction in forecast error (MAPE/RMSE) when using hybrid/ML models vs traditional methods, especially for stable or seasonal demand series.
- Reduction in inventory carrying cost, because better forecasts allow lower safety stocks and fewer buffer stocks.
- Fewer stockouts, improved service level, improved customer satisfaction.
- Improved inventory turnover, better cash flow (less capital tied in inventories).
- Ability to use exogenous variables to account for events, promotions, holidays etc., making forecasts more responsive.
- Potential for automation / less manual work adjusting forecast, freeing planners to focus on strategy rather than tweaking numbers.

## Disadvantages

- Dependence on high-quality data: missing data, inconsistent master data, inaccurate historical records degrade performance.
- Complexity of selecting, training, and tuning ML models; requires ML expertise.
- Risk of overfitting, especially if data volume is small, or demand intermittent/noisy.
- Need for frequent retraining as demand patterns change, promotions come and go, supply disruptions occur.
- Model interpretability and planner trust: black-box ML models may be hard to explain to operations or leadership.
- Integration effort / cost: aligning forecast outputs into SAP planning modules, ensuring that system workflows accept updated forecasts.
- For new products without historical demand, forecasts are still difficult.

## IV. RESULTS AND DISCUSSION

Based on literature evidence and simulation/case study summaries up to 2020:

- The Feizabadi (2020) hybrid model (ARIMAX + Neural Networks) showed forecast error improvements over traditional methods. It showed improvements in supply chain performance metrics including forecast accuracy, inventory turns, cash-conversion cycle. [Taylor & Francis Online](#)



- The hierarchical forecasting approach (Taghiyeh et al., 2020) for hierarchically structured products showed significant improvements in accuracy when using machine learning models for child-level forecasts and then aggregating to parent levels, over standard bottom-up or top-down methods. [arXiv](#)
- SAP's own documentation suggests that using ABC/XYZ classification, causals/event detection, combining univariate and regression-based models, and outlier/event detection improve forecast accuracy in SAP APO Demand Planning. These are embedded forecast accuracy improvement functions that many SAP users can activate. [SAP Help Portal](#)
- Results vary by demand stability: items with stable demand, consistent seasonality, and sufficient historical data see larger gains; items with intermittent, lumpy, or highly volatile demand see smaller or more inconsistent improvements. Peaks (spikes) are often harder to predict; ML models may smooth peaks unless designed explicitly. Literature notes that using exogenous predictors helps in capturing events or spikes to some extent. [Taylor & Francis Online](#)
- The trade-off of complexity vs performance is evident: more complex models yield incremental gains over simpler models, but require more effort, data, and sometimes produce less interpretable forecasts. Also, business benefits (e.g. cost savings, reduced safety stock) are contingent on being able to act on improved forecasts (i.e. integrating into planning, adjusting safety stock, OR change inventory policies). If forecast improvements are not adopted operationally, the benefit is limited.

## V. CONCLUSION

This paper's review and synthesized evidence suggest that AI/ML, particularly hybrid forecasting methods combining traditional time series with exogenous variables, can materially improve forecasting accuracy in supply chain ecosystems using SAP. The improvements are especially strong in stable/seasonal demand contexts and where data is sufficient and clean. SAP's built-in forecasting tools, when enhanced with event detection, causals, and ABC/XYZ segmentation, also contribute to accuracy improvements.

However, improvements are not uniform: items with intermittent or highly volatile demand remain difficult to forecast well; spikes and promotional events require special handling. Organizational issues (data quality, master data alignment, infrastructure, model retraining), interpretability, and integration into SAP planning workflows are critical success factors.

Overall, firms using SAP should consider piloting ML/hybrid forecasting methods, focus on improving data infrastructure, incorporating exogenous predictors, monitoring forecast error continuously, and ensuring forecasts are actionable in planning/policy decisions.

## VI. FUTURE WORK

- Study of forecasting models for **intermittent and lumpy demand** in SAP environments, and how ML/hybrid methods can be adapted or specialized for such SKUs.
- Exploration of **real-time or near real-time forecasting** ("demand sensing") with fast updating as new data arrives.
- Analysis of **forecast uncertainty**, not just point forecasts: probabilistic forecasting, prediction intervals, risk-aware planning.
- More empirical case studies of SAP users implementing ML-augmented forecasting (APO, IBP) before 2020 or shortly after, including measuring cost-benefits, implementation challenges.
- Investigate explainability/interpretability methods so that planners trust ML forecasts.
- Integration of forecasting with prescriptive decision tools (inventory policy, safety stocks, reorder points) to measure end-to-end business outcomes.

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